

# Technical Fact Sheet



## Rocal 3yr SAV Ultra Removable



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### Features

Glossy opaque white film with an ultra-removable Solvent based acrylic adhesive which can be wet applied and later removed without leaving residue. Two side coated, moisture resistant & stay-flat paper liner

#### Product Information

Composition:

Main Applications:

#### Suggestion

Calandered PVC film, adhesive & release paper

Short term permanent mounted graphics

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Features:	Controlled, reliable print formulation & shrinkage, stay-flat liner
Benefits:	Reliable printing, high durability & flatness, visually appealing
Formulation:	Plasticised Monomeric Vinyl
Storage Conditions:	5~40°C & 35~75% RH in the original packaging
Shelf Life:	1 year from date of manufacture
Release Liner:	Thick kraft paper with double side PE coated
Adhesive Type:	Clear ultra removable solvent based acrylic
Remarks:	Total weight including liner & adhesive 320gsm

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## Environmental Credentials

Eco Response	Testing Method
Heavy Metal Free	No
Recyclable	No
Safety Compliance	RoHs Certified

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## Application Text

Short term printed & mounted graphics requiring easier removability

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## Important Note

All statements, technical information and recommendation are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed, and the following is made in lieu of all warranties of merchantability and fitness for the purpose: Sellers and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Before using, user shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith.

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## Print Process

### Printing and Laminating Suggestion

Printable Sides:	One, wound facing outside of roll
Ink Suitability:	UV Cured inks (Offset, Screen & Inkjet) Solvent & Latex
Laminating:	Cold lamination with minimum tension, ROLAM 3 yrs LAM suggested

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## Size Availability

Stock Availability	Suggestion
Roll Widths (mm):	1370 & 1400mm
Roll Lengths (mtrs):	50m (250 & 500m by request)

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Standard Core: 3 inch paper core

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## Technical Data

### Basic Physical Data

### Suggestion

Thickness:	300 micron $\pm$ 20 micron
Weight:	320 grams per m <sup>2</sup> $\pm$ 20 grams
Gloss Level:	80 $\uparrow$ Degree/60° Angle
Matt Level:	
Satin Level:	
Clear Clarity	No

### Thermal Data

### Suggestion

Heat Resistance:	80°C
Cold Resistance:	-30°C
Shrinkage:	0.5 $\downarrow$ % (80°Cx48hrs)

### Physical Characteristics

### Suggestion

Holding Power	0.5 $\downarrow$ mm (JIS Z 0237)
Ball Tack	No. 6~10