

Technical Fact Sheet



Rocal Satin Translucent 5yr



Features

Product Information

Composition:

Main Applications:

Features:

Benefits:

Suggestion

Calandered PVC film, adhesive & release paper

Printed graphics mounted to light box substrates

Controlled, reliable print formulation & shrinkage, stay-flat liner

Reliable printing, high durability & flatness, visually appealing

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Formulation:	Plasticised Polymeric Vinyl
Storage Conditions:	5~40°C & 35~75% RH in the original packaging
Shelf Life:	1 year from date of manufacture
Release Liner:	Thick kraft paper with double side PE coated
Adhesive Type:	Clear permanent solvent based acrylic
Remarks:	Total weight including liner & adhesive 350gsm

Environmental Credentials

Eco Response	Testing Method
Heavy Metal Free	No
Recyclable	No
Safety Compliance	RoHs Certified

Printing Tips

Printing and Laminating Suggestion

Printable Sides:	One, wound facing outside of roll
Ink Suitability:	UV Cured inks (Offset, Screen & Inkjet) Solvent & Latex
Laminating:	

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Important Note

All statements, technical information and recommendation are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed, and the following is made in lieu of all warranties of merchantability and fitness for the purpose: Sellers and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Before using, user shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith.

Size Availability

Stock Availability	Suggestion
Roll Widths (mm):	1370mm
Roll Lengths (mtrs):	50m
Log Cutting:	Internal Spicers
Standard Core:	3 inch paper core
Sheet Cutting:	Internal Spicers

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Technical Data

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Basic Physical Data

Suggestion

Thickness:	330 micron \pm 20 micron
Weight:	350 grams per m ² \pm 20 grams
Gloss Level:	
Matt Level:	
Satin Level:	70 \uparrow Degree/60°Angle
Clear Clarity	No

Thermal Data

Suggestion

Heat Resistance:	80°C
Cold Resistance:	-30°C
Shrinkage:	0.5 \downarrow % (80°Cx48hrs)

Physical Characteristics

Suggestion

Holding Power	0.5 \downarrow mm (JIS Z 0237)
Ball Tack	No. 5~10
180 degree Peel Adhesion	1100 \uparrow g/25mm-20min, 1400 \uparrow g/25mm-24hr (JIS Z 0237)
90 degree Release Force	40 \pm 20 g/50mm (JIS Z 0237)

Thickness

Film	120 micron \pm 10 micron
Liner	180 micron \pm 10 micron