

# Technical Fact Sheet



## Digistar Hi-Bulk

Digistar Hi-Bulk is a dependable 1/sided bleach board with a premium coated print surface and light-coated reverse side. Ultra smooth, bright white and designed for all of your high-quality printing and packaging requirements. Economical without compromising on quality, Digistar Hi- Bulk is crafted using PEFC Certified virgin fibres to hit sustainability targets and is Fully Kerbside Recyclable, Biodegradable and Compostable.



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## Features

- Bright white shade
- Coated ultra smooth surface
- Reverse 'lick' coated
- Light weight and durable
- Made from high quality primary fibre
- Direct food contact safe

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## Application Text

### Graphical Print

- Postcards
- Business cards
- Folders
- Book covers
- Point of sale
- Swing tags
- Posters

### Packaging

- Fragrance
- Cosmetics
- Toiletries
- Confectionery
- Bakery boxes
- Dry foods

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## Printing Tips

- Sheet fed offset

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- Flexographic
- Direct Printing
- Gravure
- Die-cutting & Embossing
- Foiling
- Gluing
- Folding / Creasing / Scoring

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## Important Note

All statements, technical information and recommendation are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed, and the following is made in lieu of all warranties of merchantability and fitness for the purpose: Sellers and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Before using, user shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith.

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## Technical Data

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Grammage GSM	Thickness UMS	Bending Stiffness CD mNm	Bending Stiffness MD mNm	Moisture Content %	Brightness TOP % ISO 2470-2	Gloss Top %	COBB 60s TOP g/m <sup>2</sup> ISO 535
215	305	3.60	7.10	6.5	91.5	45	55.0
235	355	5.0	10.0	6.5	91.5	45	55.0
270	410	8.2	16.0	6.5	91.5	45	55.0
295	460	11.0	22.5	6.5	91.5	45	55.0
325	510	14.6	28.5	6.5	91.5	45	55.0
350	560	17.0	29.5	6.5	91.5	45	55.0
380	610	20.0	34.5	6.5	91.5	45	55.0